

# Runner

From Engineering Dictionary

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English: Runner

The size and shape are decided in the passage where melted plastic is led from sprue bush in mold cavity according to the kind of the molding material. Because the cooling-down period becomes long, it usually reduces than the cross section of the molded article and it processes it greatly while testing though it is preferable to enlarge the runner from the liquidity of the molding material. However, it reduces it than the wall thickness part of the molded article as a rule.

