

Gate

From Engineering Dictionary

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English: Gate

When entering, it is insertion in mold cavity from the runner as for melted plastic. In the part where the flow and the molten state of melted plastic are controlled, the molded article is located in the part where the wall thickness is the largest.

Moreover, it is a part made the runner part that becomes the post forming and unnecessary easy to sever a molded article. It becomes easy to cause Hike etc. when it is too small, and the size comes to cause the residual distortion easily when it reversely enlarges it too much.

